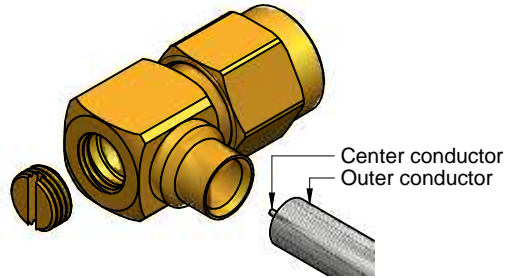
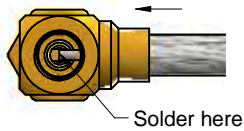


Step 1. Prepare connector components and strip coaxial cable according to given dimensions (check point 1)

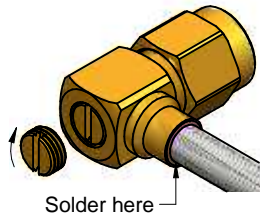


Cap Main body Cable

Step 2. Insert cable into connector main body until cable outer conductor is attached to connector internal positioning point. Check and make sure cable center conductor sits inside solder slot. Solder cable center conductor using minimum amount of solder paste (check point 2)



Step 3. Screw the cap on to connector slowly and solder 360° around solder neck (check point 3)

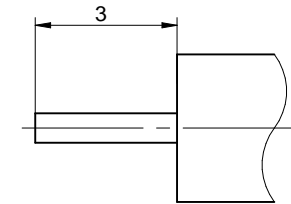


Assembly Method :

Center contact : Soldered
Outer contact : Soldered

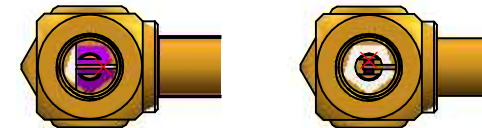
Cable Type : Hand formable RG402/.141"

Cable Strip Dimensions (mm) :



Check Point :

1. No components damage and no cable splits after stripping
2. No excess or lack solder flow



3. No excess or lack solder flow



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CREATED
BMa

CHECKED
JCh

DESCRIPTION

Assembly instructions

603 390 212 107 20

REVISION

STATUS

DATE

2019-12-06

BUSINESS UNIT

eiCan